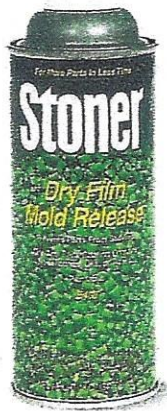


Stoner Molding Solutions®
You Mold It. We Release It.

Stoner® E408 Dry Film Mold Release™



Product Description

Stoner® E408 Dry Film Release™ is an extremely versatile, paintable release agent and anti-stick lubricant for molded materials such as plastics, rubber, composites, and similar materials. This dry, anti-stick surface coating provides fast, easy part removal from molds and multiple part releases per application. E408 contains no silicones, oils, or waxes and most molded parts do not require cleaning prior to painting, hotstamping, plating, or similar decorating. Improves molding efficiency in many processes including injection, compression, transfer, vacuum form, pour cast, die cast, and layup molding.

E408 Dry Film Release™ ADVANTAGES:

- Saves time - lets parts release quickly and easily from molds.
- Allows molded parts to be painted, hotstamped, or otherwise decorated.
- Improves part appearance and reduces defects caused by sticking.
- Formulated to provide high levels of user and environmental safety.
- Contains no chlorinated solvents such as 1,1,1 trichloroethane or methylene chloride.
- Colorless and non-staining.

Uses

Stoner® E408 Dry Film Release™ is a paintable release agent and anti-stick lubricant for molded these materials:

- Plastics
- Rubber
- Composites

Directions for Use

Recommended Procedure

SHAKE WELL BEFORE USING. Hold can 10 to 12 inches from mold surface. Apply a thin mist coating on mold surface for best results.

Storage and Handling

Do not puncture or incinerate container. Do not expose container to heat or store at temperatures above 120 °F. Keep container away from and do not use near sparks, open flame, heated surfaces, or other ignition sources.

Packaging

Stoner® E408 Dry Film Release™ is available in:

- 12 can case of 12 oz cans Part # E408

Technical Assistance

Call: 800-227-5538 or 1 (717) 786-7355
Email: CustomerService@StonerMolding.com
Visit: StonerMolding.com

NO RISK GUARANTEE. Stoner Molding guarantees 100% satisfaction or your money back. If you're ever dissatisfied with any Stoner Molding product, simply return the unused portion for a full refund.

MPK ENTERPRISES

5082 Bolsa Ave. #105 - Huntington Beach, CA 92646

ph# (714) 899-7963 fax# (714) 899-7965

www.hobbysilicone.com



StonerMolding.com

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Safety Data Sheet

E408 Dry Film Mold Release™

Stoner

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1. IDENTIFICATION

Stoner Incorporated
1070 Robert Fulton Hwy.
Quarryville, PA 17566
1-800-227-5538

Product Name: Dry Film Mold Release™
Product Code: E408
Product Use: Mold Release
24-hour emergency phone: 1-800-424-9300 [CHEMTREC]

2. HAZARD IDENTIFICATION

POTENTIAL HEALTH EFFECTS

Classification of the chemical in accordance with paragraph (d) of §1910.1200;
GHS Hazard Symbols



GHS Classification

Gases under pressure - Liquefied Gas
Flammable Aerosol Category 2
Serious Eye Damage/Eye Irritation Category 2A

Signal Word

Warning

Hazard Statements

Flammable aerosol.
Contains gas under pressure; may explode if heated.
Causes serious eye irritation.

Precautionary Statements

Prevention

Keep away from heat/sparks/open flames/hot surfaces. — No smoking.
Do not spray on an open flame or other ignition source.
Pressurized container: Do not pierce or burn, even after use.
P264 - Wash thoroughly after handling.
Wear protective gloves/protective clothing/eye protection/face protection.

Response

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.
Continue rinsing.
If eye irritation persists: Get medical advice/attention.

Storage

Protect from sunlight. Store in a well-ventilated place.
Protect from sunlight. Do no expose to temperatures exceeding 50°C/ 122°F.

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3. COMPOSITION/INFORMATION ON INGREDIENTS

COMPONENT	CAS #	Percent
Halogenated hydrocarbon/ether blend	Mixture	80-100
Dimethyl carbinol	67-63-0	1-20

HMIS® III* HAZARDOUS WARNINGS:

Health: 2	Flammability: 2	Physical: 2	Personal Protective Equipment: See Section 8
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* See www.paint.org/hmis or call the ACA at 1 (202) 462-6272 for more information on this current rating system.

4. FIRST AID MEASURES

Eyes: Immediately flush eyes gently with plenty of water for at least 15 minutes while holding eyelids apart. If symptoms persist or there is visual difficulty, seek medical attention.
Skin Contact: In case of contact, immediately wash contaminated area with plenty of water for at least 15 minutes. For liquid contact, treat for

frostbite if necessary. Seek medical attention if symptoms persist. Wash clothing before reuse.
 Ingestion: Contact a physician, medical facility, or poison control center immediately.
 Inhalation: Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Seek immediate medical attention. Keep the victim warm and quiet.

NOTES TO PHYSICIAN:

Because of possible disturbances of cardiac rhythm, catecholamine drugs, such as epinephrine, should be used only in situations of emergency life support. Preexisting disorders of the following organs (or organ systems) may be aggravated by exposure to this material: skin; lung (for example, asthma-like conditions); kidney; liver;

5. FIRE FIGHTING MEASURES

Fire and/or Explosion Hazards: This product contains a component(s) that is considered an extremely flammable gas(es), which has vapors that are heavier than air and may travel along the ground or be moved by ventilation and ignited by heat, pilot lights, or other flames and ignition sources at locations distant from the material's handling point. This product contains a component(s) that is considered a flammable liquid, which has vapors that are heavier than air and may travel along the ground or be moved by ventilation and ignited by heat, pilot lights, or other flames and ignition sources at locations distant from the material's handling point. Containers may rupture or explode under fire conditions.

Fire Fighting Instructions: Use CO2, foam or dry chemical. Water is generally not effective and may spread fire; however, water spray may be used from a safe distance to cool closed containers and protect surrounding area.

6. ACCIDENTAL RELEASE MEASURES

STEPS TO BE TAKEN IF MATERIAL IS RELEASED OR SPILLED:
 Ventilate contaminated area. Remove all sources of ignition. Wear appropriate personal protective equipment (PPE). Stop or reduce discharge if it can be done safely. Avoid run-off into storm sewers and ditches which may lead to natural waterways. If runoff occurs, notify authorities as required. Clean up with absorbent material. Place absorbent materials into container and close it tightly. Dispose of container properly.

7. HANDLING AND STORAGE

Handling: Use with adequate ventilation. Do not use near ignition sources. Avoid prolonged or repeated contact with skin. Avoid prolonged or repeated breathing of vapor. May cause frostbite. Do not use near ignition sources. If ventilation is not sufficient, wear proper respiratory equipment. Do not store containers in excessive heat or direct sunlight. Protect container against physical damage. Normal precautions common to safe manufacturing practice should be followed in handling and storage. Wash hands thoroughly after handling. Fluorotelomers should not be handled around food, drink or tobacco products. Inhalation of vapors in the presence of tobacco products may cause polymer fume fever (see Sec. 10).

Storage: Store in a cool, dry, well ventilated area away from all sources of ignition. Do not store at temperatures above 122 degrees F. Empty container may contain residues which are hazardous. Store away from incompatible materials such as materials that support combustion (oxidizing materials) and corrosive materials (strong acids or bases). Store away from oxygen cylinders or other oxidizing materials and possible ignition sources. Ground all equipment and cylinders before use.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Engineering Controls: Ventilation should be adequate to prevent exposures above the limits indicated below in this section of the SDS (from known, suspected or apparent adverse effects). Local exhaust should be used in areas where exposure limits may be exceeded.

Eye Protection: Wear chemically resistant safety glasses with side shields when handling this product. Wear additional eye protection such as chemical splash goggles and/or face shield when the possibility exists for eye contact with splashing or spraying liquid or airborne material. Have an eye wash station available.

Skin Protection: The use of chemically resistant gloves is recommended if there is any possibility of prolonged or repeated liquid contact with skin.

Respiratory Protection: A supplied air respirator should be used if ventilation is not sufficient to maintain exposure limits. Use NIOSH approved respirator where there is likelihood of inhalation of the product mist, spray or aerosol.

<u>COMPONENT</u>	<u>CAS #</u>	<u>ACGIH TLV</u>	<u>OSHA PEL</u>	<u>OTHER</u>
Halogenated hydrocarbon/ether blend	Mixture	Not established	Not established	1000ppm TWA (Mfr.)
Dimethyl carbinol	67-63-0	400 ppm	400 ppm	500 ppm STEL

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State:	Aerosol can	Lower Flammability Limit (%):	Not applicable
Appearance:	Cloudy white	Upper Flammability Limit (%):	Not applicable
Odor:	Slight ethereal.	Vapor Pressure (PSIG @ 70°F):	68.00
Odor Threshold:	Mild	Vapor Density [air = 1]:	>1
pH:	Not applicable	Relative Density (H2O=1):	0.77
Melting/Freezing Point (°F):	No data available	Solubility in Water:	Negligible; 0-1%
Boiling Point (°F):	No data available	Partial Coefficient: n-octanol/water:	No data available
Flash Point (°F PMCC):	Not applicable	Autoignition Temperature (°F):	Not applicable
Evaporation Rate:	Not determined	Decomposition Temperature (°F):	No data available
Flammability (solid, gas):	No data available	Viscosity, dynamic (cSt):	No data available
Percent VOCs (%):	40 - 60		

10. STABILITY AND REACTION

Chemical Stability: Stable.
Conditions to Avoid: Avoid contact with: Alkali. Alkaline earth metals. Freshly abraded aluminum surfaces. Powdered metals. Ignition sources such as open flames, sparks, static discharges or glowing metal surfaces. Oxidizers. Acetic acids Organic acid anhydrides. Acetaldehyde. Acids. Chlorine. Ethylene oxide. Isocyanates. Strong oxidizing agents. Aldehydes. Amines. Ammonia. Halogens. Halogen compounds.

Decomposition Products: This material can be decomposed by extremely high temperatures (open flames, glowing metal surfaces, etc.) forming hydrofluoric acid and carbonyl fluoride. If heated with peroxides present, violent decomposition can occur. Burning can produce the following combustion products: Carbon dioxide and carbon monoxide. Inhalation of fluorine compounds released as decomposition products above 554° F may cause lung irritation and pulmonary edema which require medical treatment. Inhalation of decomposition products of fluorotelomer compounds may cause polymer fume fever, a temporary flu-like illness, which is accompanied by fever, chills, and sometimes cough. Symptoms usually last approximately 24 hours. Repeated episodes of polymer fume fever may cause lung damage.

11. TOXICOLOGICAL INFORMATION

Inhalation Toxicity: High concentrations may cause central nervous system depression resulting in headaches, dizziness and nausea; continued inhalation may result in unconsciousness and/or death.
Reproductive & Developmental Toxicity: No data available.
IARC Carcinogen Designation: No data available

Ingredient	CAS #	Toxicological Data
Dimethyl carbinol	67-63-0	DERMAL LD50 Rabbit 12800 mg/kg ORAL LD50 Mouse 3600 mg/kg ORAL LD50 Rat 5000 mg/kg INHALATION LC50 Rat 16000 ppm INHALATION LC50 Mouse 53000 MG/M3

12. ECOLOGICAL INFORMATION

Ecological Toxicity: No data available
Mobility: No data available

Ingredient	CAS #	Toxicological Data
Ether propellant	115-10-6	48HR NOEC GUPPIES > 4000 mg/L 48HR NOEC Daphnia > 4000 mg/L No data available
Dimethyl carbinol	67-63-0	Aquatic LC50 (96h) MINNOW = 9640 mg/L 24HR EC50 Daphnia > 10000 mg/L No data available

13. DISPOSAL CONSIDERATIONS

Disposal : Dispose according to Federal, State and local regulations.

14. TRANSPORTATION INFORMATION

Agency	UN Number	Proper Shipping name	Hazard Class	Packing Group
DOT	UN1950	Aerosols, Flammable†	2.1	Not applicable
IATA	ID8000	Consumer Commodity†	9	Not applicable
IMDG	UN1950	Aerosols, Flammable†	2.1	Not applicable

† "Limited Quantities" may be applicable for this transportation mode.

15. REGULATORY INFORMATION

Warning: This product contains the following chemicals that are subject to reporting requirements for the following regulatory bodies listed below:

COMPONENT	CAS #	% BY WEIGHT	Regulatory Body
No components listed in this section.			SARA Section 313

Toxic Substances Control Act

All components of this product are listed on the TSCA inventory.

California Prop 65

This product contains no California Proposition 65 ingredients that cause cancer, birth defects or other reproductive harm.

16. OTHER INFORMATION

Other Information : SDS Prepared by L. Dean Swartz, SDS Coordinator

Version Date: 09/03/19

This information contained in this SDS is believed to be accurate as of the version date, but is not warranted to be. Since the use of this information and the conditions of use of this product are not within the control of Stoner Inc, it is the user's obligation to determine the conditions of safe use.